

Work Order ID 121617

Thursday, June 26, 2014 3:04:46 PM

121617

Page 1

Item ID: D3552-15

Revision ID:

Item Name: Door Prop

Start Date: 6/26/14

Required Date: 6/26/14

Reference:

Start Qty: 10.00

Req'd Qty: 10.00

Accept

N900040100

Cust Item ID:

Customer:

Setup Start ***NS1***

Stop ***NS2***

Run Start ***NR1***

Stop ***NR2***

Approvals:

Process Plan: MLJ

Date: 14-06-30

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3552

K

100

0.00

100

Purchasing

Purchasing

PURCHASING

Memo

Issue P/O:

24807

Purchase Part Number: B8-154-387-300NX

Supplier: LS Technologies

Certificate of conformity is required

0.00

CL 14/10/30 10

110

0.00

110

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

Ensure certificate of conformity is attached

0.00

14/7/7 (10)

120

0.00

120

QC

Quality Control

QC6- Inspect dimensions to drawing

Memo

Test for correct pressure

0.00

DAS
27
9-89
4/7/7

10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
|--|--|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|--|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other |
|--|--|---|--|

Work Order ID 121617

121617

Page 2

Thursday, June 26, 2014 3:04:46 PM

Item ID: D3552-15 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Door Prop
 Start Date: 6/26/14 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 6/26/14 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|-------------------|----------------|
| 130 | Identify as per dwg & Stock Location: <u>SI363</u> | 0.00 | | | | | | DAS 28 9-89 | JUL 07 2014 |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

10X

MLJ 14-07-08

MF
14-7-8

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

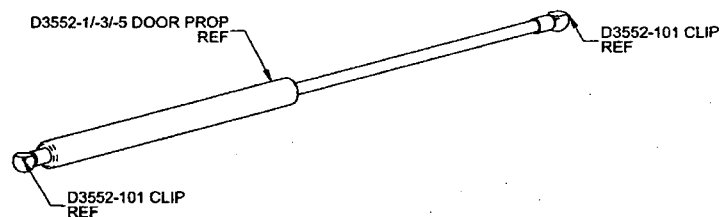
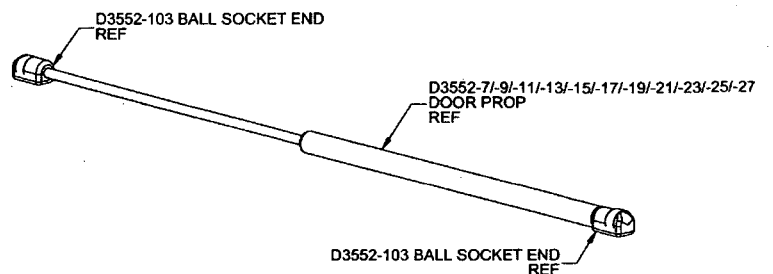
| | | | | | | | | | | | | | | | | | | |
|--|--|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|--|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design <input type="checkbox"/> | | | | | | | | | |
| Doc/Data <input type="checkbox"/> | | | | | | | | | |
| Equip/Tooling <input type="checkbox"/> | | | | | | | | | |
| Handling/Pre <input type="checkbox"/> | | | | | | | | | |
| Material <input type="checkbox"/> | | | | | | | | | |
| Operator <input type="checkbox"/> | | | | | | | | | |
| Offset/Setup <input type="checkbox"/> | | | | | | | | | |
| Process <input type="checkbox"/> | | | | | | | | | |
| Supplier <input type="checkbox"/> | | | | | | | | | |
| Training <input type="checkbox"/> | | | | | | | | | |
| Transport <input type="checkbox"/> | | | | | | | | | |
| Unapproved <input type="checkbox"/> | | | | | | | | | |

FAULT CATEGORY

| | | | | |
|--|--|---|--|--|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge | <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other |
|--|--|---|--|--|

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 121617 MJS

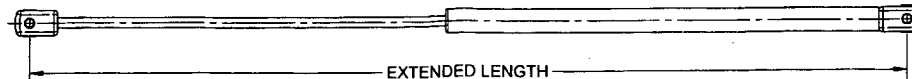
140630 RELEASED
2012-07-24

| | | | |
|------------|---|-----|-----------|
| K | ADD "X" TO LS TECHNOLOGIES P/Ns TO DESIGNATE "EXTRA DAMPING" FOR D3552-15/-17/-19/-25/-27. REASON: PART2-209. | MB | 12.07.16 |
| J | ADD P/N D3552-25/-27. REMOVE ALTERNATE PART NUMBER FOR -15, -17 AND -19. STROKE FOR -15, -17 AND -19 WAS 139/8.06 NOW 154/8.06. EXTENDED LENGTH FOR -15, -17 AND -19 WAS 386/15.2 NOW 387/15.2. | AP | 11.12.07 |
| I | ADD P/N D3552-23 | RF | -11.10.11 |
| H | ADD P/N D3552-21 | DC | 11.03.10 |
| G | FOR -15, FORCE:300/87.4 WAS 400/89.9, SUPPLIER P/N B8-154-387-300N WAS B8-154-387-400N, FOR -17, STROKE: 139/8.47 WAS 160/6.30, EXT LG: 386/15.2 WAS 407/16.0, SUPPLIER P/N B8-154-387-156N WAS B8-167-408-156N | JPH | 10.11.01 |
| F | ADD P/N D3552-15/-17/-19 AND ALTERNATE SUPPLIER | JPH | 10.07.27 |
| E | ADD P/N D3552-13 ZN B8-1, A8-1, D6-1, CHANGE NAME FROM "GAS SPRING" TO "DOOR PROP" THROUGH OUT DWG | HS | 10.02.03 |
| D | ADD P/N D3552-101 ZN D6-1, C7-1, C1-1 AND D3552-103 ZN D1-1 AND C2-1 AND ZN B8-1; ADD NOTE REGARDING D3552-101 AND D3552-103 COMPATIBILITY ZN A8-1 | HS | 09.04.02 |
| C | ADD D3552-11 AND CONVERSIONS FOR INSPECTION; UPDATE P/N FOR D3552-7 | LE | 07.06.01 |
| B | ADD D3552-7/-9; UPDATE DESC. D3552-1/-3/-5 | LE | 08.10.24 |
| A | NEW ISSUE | LE | 06.09.15 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | 4E | | |
| DRAWN | MD | | |
| CHECKED | MD | | |
| MFG. APPR. | MD | | |
| APPROVED | MD | | |
| DE APPR. | MD | | |
| DATE | 12.07.16 | | |

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3552
TITLE DOOR PROP
REV. K
SHEET 1 OF 2
SCALE NTS

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| DART PART NUMBER | DESCRIPTION | STROKE (mm/in) | EXTENDED LENGTH (mm/in) | FORCE (N/lb) | END FITTING | MATERIAL | SUPPLIER | SUPPLIER PART NUMBER OR MODEL NUMBER |
|---------------------|--------------------------------------|---------------------|-------------------------|---------------------|-----------------------------------|-------------------------|----------------------------|--------------------------------------|
| D3552-1 | DOOR PROP | 220/8.66 | 530/20.6 | 70/15.7 | 10mm SS BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | C8-220-530-070N |
| D3552-3 | DOOR PROP | 200/7.87 | 490/19.3 | 200/45.0 | 10mm SS BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | C8-200-490-200N |
| D3552-5 | DOOR PROP | 175/6.89 | 430/16.9 | 150/33.7 | 10mm SS BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | C8-175-430-150N |
| D3552-7 | DOOR PROP | 220/8.66 | 530/20.9 | 70/15.7 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B8-220-530-070N |
| D3552-9 | DOOR PROP | 200/7.87 | 490/19.3 | 200/45.0 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B8-200-490-200N |
| D3552-11 | DOOR PROP | 240/9.45 | 575/22.6 | 150/33.7 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B8-240-575-150N |
| D3552-13 | DOOR PROP | 220/8.66 | 530/20.9 | 140/31.5 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B6-220-530-140N |
| D3552-15 | DOOR PROP W/EXTRA DAMPING | 154/6.06 | 387/15.2 | 300/67.4 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B8-154-387-300NX |
| D3552-17 | DOOR PROP W/EXTRA DAMPING | 154/6.06 | 387/15.2 | 156/35.1 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B8-154-387-156NX |
| D3552-19 | DOOR PROP W/EXTRA DAMPING | 154/6.06 | 387/15.2 | 60/13.5 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B8-154-387-060NX |
| D3552-21 | DOOR PROP | 167/6.57 | 410/16.1 | 70/15.7 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B6-167-410-070N |
| D3552-23 | DOOR PROP | 190/7.48 | 475/18.7 | 70/15.7 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B6-190-475-070N |
| D3552-25 | DOOR PROP W/EXTRA DAMPING | 148/5.83 | 475/18.7 | 300/67.4 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B8-148-475-300NX |
| D3552-27 | DOOR PROP W/EXTRA DAMPING | 148/5.83 | 475/18.7 | 156/35.1 | 10mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B8-148-475-156NX |
| 2) D3552-101 | CLIP | N/A | N/A | N/A | N/A | CARBON STEEL | LS TECHNOLOGIES | C9 |
| 3) D3552-103 | BALL SOCKET END | N/A | N/A | N/A | N/A | NYLON | LS TECHNOLOGIES | B10 |

D3552-X DOOR PROP

RELEASED
2012-07-24

NOTES:

- 1) IDENTIFICATION: IDENTIFY PER QSI 044 6.2
- 2) D3552-101 CLIP IS ONLY COMPATIBLE WITH D3552-1/-3/-5 DOOR PROPS
- 3) D3552-103 BALL SOCKET END IS ONLY COMPATIBLE WITH D3552-7/-9/-11/-13/-15/-17/-19/-21/-23/-25/-27 DOOR PROPS

| | | | |
|------------|-----------------|--|---------------|
| DESIGN | | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. D3552 | REV. K |
| MFG. APPR. | | SHEET 2 OF 2 | |
| APPROVED | | SCALE NTS | |
| DE APPR. | | DOOR PROP | |
| DATE | 12.07.16 | <small>COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24807**

Purchase Order Date 6/30/2014

PO Print Date 6/30/2014

Page Number 1 of 2

Order From :
LS TECHNOLOGIES INC.
314 JESSOP AVE
SASKATOON, SK S7N 1Y6
CA

VC-LST0001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 306 683 5000
Ship To Contact
Ship To Phone
Ship Via: FedEx PI collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

| Reference Vendor Part Number Line Comments Delivery Comments | Description/ Mfg ID | Req Date/ Taxable Promise Date | CD | Req Qty/ Unit of Measure | PO Unit Price | Extended Price |
|---|------------------------|--------------------------------------|----|--------------------------------|---------------|-------------------|
| B8-154-387-300NX | Gas Spring | 7/3/2014 Yes 7/3/2014 | | 10.00 Each | \$26.50 | \$265.00 |
| AS PER DWG D3552-15 REV.K B121617 | | | | | | |
| Line Total: | | | | | | \$265.00 |
| SSA4/8-122-310-360N | Gas Spring | 7/3/2014 Yes 7/3/2014 | | 20.00 Each | \$65.00 | \$1,300.00 |
| AS PER DWG D3969-3 REV. C B121441 | | | | | | |
| Line Total: | | | | | | \$1,300.00 |

Note:

6/30/2014

Packing Slip

| | | |
|----------|-----------|-----------|
| P.O. No. | Date | Invoice # |
| 24807 | 7/04/2014 | 11444 |

| |
|---|
| Ship To |
| Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 |

| | | |
|------|--------|-----|
| Ship | Via | FOB |
| | Fed-Ex | |

| Qty | Description |
|-----|---|
| 10 | D3552-15 B121617 Gas Spring (300N) |
| 20 | D3969-3 B121441 Stainless Gas Spring |
| | Shipping Via FED EX Tracking # 770514217496 |



LS Technologies Inc

314 Jessop Ave

Saskatoon, SK, S7N 1Y6

Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

July 4, 2014

This is to certify that the parts listed below meets specifications as required by your order.

10 Units : D3552-15 B121617 Gas Spring

20 Units : D3969-3 B121441 Stainless Gas Spring

Country of Manufacture: Canada

Date of Manufacture : June 2014

This product is ROHS compliant.

Purchase Order # 24807

Invoice # 11444

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to be 'Nolan Fehr', written over a horizontal line.

Nolan Fehr
Manager